



2931 Exon Ave. ■ Cincinnati, Ohio 45241  
(513) 733-0883 ■ FAX (513) 733-1096

## FABRICATION QUALITY PLAN 4

- SCOPE:** COVERS SOLID (DENSE) RUBBER PLAIN OR WITH A PRESSURE SENSITIVE ADHESIVE; SUPPLIED DIE CUT FORM
- MATERIAL:** SPECIFIC RUBBER COMPOUND ORDERED
- HARDNESS:** PARTICULAR FIRMNESS ORDERED AS MEASURED ON SHORE "A" DUROMETER SCALE
- DIMENSIONS:** TOLERANCES AS BELOW UNLESS OTHERWISE SPECIFIED
1. **THICKNESS:**

.031" & SMALLER	+/- .010"
.032" TO .061"	+/- .012"
.062" TO .124"	+/- .016"
.125" TO .186"	+/- .020"
.187" TO .374"	+/- .031"
.375" TO .500"	+/- .047"
.501" TO .750"	+/- .094"
.751" & OVER	+/- 10%
  2. **WIDTH & LENGTH & ID & OD:**

• UNDER 0.250"	+/- .032"
• EQUAL TO OR GREATER THAN .250"	+/- .062"
- ADHESIVE:** DO TO THE WEIGHT OF THE RUBBER, WE DO NOT RECOMMEND PRESSURE SENSITIVE ADHESIVES WITH SOLID RUBBER – NO SEPARATION SPECIFICATION IS LISTED